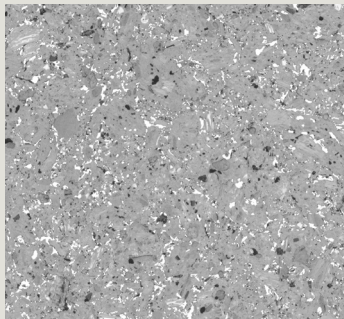


# Range of materials – from hard to soft

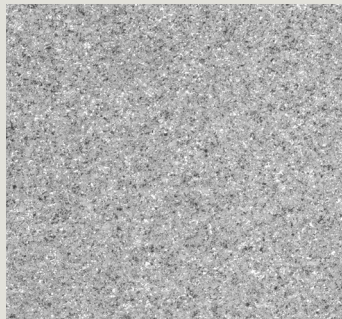
| Material                       |                     | CarSIK |       |         |       | FH              |      |      |      | FE               |      |       | FF                  |
|--------------------------------|---------------------|--------|-------|---------|-------|-----------------|------|------|------|------------------|------|-------|---------------------|
|                                |                     | SD     | NT    | CT      | SiC30 | 42ZH            | 82A  | 82ZH | 71ZH | 45Y              | 65   | 679PS | 521                 |
| Characteristics                | Unit                | SSiC   | SiSiC | SiSiC-C | C-SiC | Carbon graphite |      |      |      | Electro graphite |      |       | Resin bonded carbon |
| Bulk density                   | g/cm <sup>3</sup>   | 3.10   | 3.09  | 2.90    | 2.65  | 1.70            | 2.15 | 1.80 | 2.80 | 1.70             | 1.80 | 2.20  | 1.75                |
| Porosity                       | %                   | -      | -     | -       | -     | 1               | 1    | 1    | 1    | 8                | 8    | 2     | -                   |
| Flexural strength              | MPa                 | 390    | 280   | 120     | 140   | 60              | 90   | 75   | 75   | 40               | 45   | 90    | 60                  |
| Compressive strength           | MPa                 | 3800   | 3000  | 650     | 500   | 210             | 350  | 250  | 170  | 100              | 110  | 210   | 145                 |
| Young's modulus                | GPa                 | 400    | 360   | 260     | 140   | 18              | 26   | 24   | 27   | 12               | 13   | 20    | 20                  |
| Thermal expansion<br>20-200 °C | 10 <sup>-6</sup> /K | 4.0    | 3.9   | 3.9     | 3.0   | 4.6             | 4.5  | 4.7  | 7.0  | 3.6              | 3.1  | 4.1   | 23                  |
| Thermal conductivity           | W/mK                | 110    | 120   | 120     | 125   | 11              | 9    | 8    | 6    | 65               | 65   | 45    | 5                   |
| Temperature<br>limit, oxidized | °C                  | 1720   | 1380  | 600     | 600   | 260             | 350  | 260  | 260  | 500              | 600  | 500   | 180                 |
| pH range                       |                     | 0-14   | 1-10  | 1-10    | 0-14  | *               | *    | *    |      | *                |      |       | *                   |
| Chemical composition           | % SiC               | 99     | 88    | 75      | 62    | -               | -    | -    | -    | -                | -    | -     | -                   |

\* The table shows a selection of our antifriction materials. The values in the table are typical values and are subject to material and product-specific variation. For manufacturing our carbon and graphite materials, we exclusively use defined preparations or specified raw materials which are processed in accordance with precisely prescribed procedures. More information about the chemical resistance of the materials is available upon request.

metal-impregnated material



high-strength carbon material



C-SiC composite material

